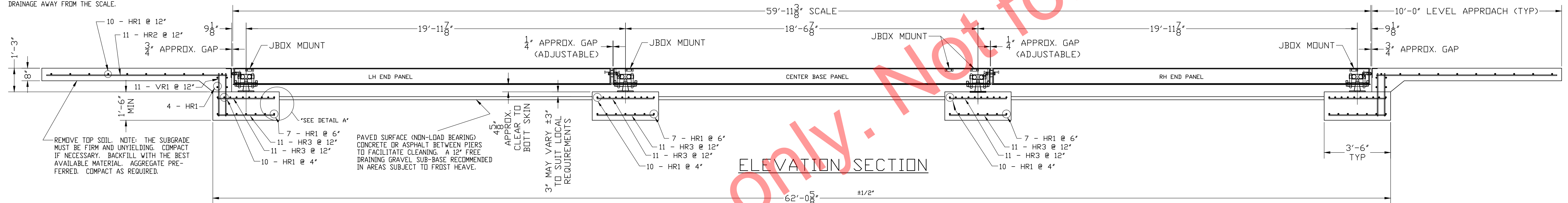


N.I.S.T. H-44 REQUIRES THAT ON THE APPROACH ENDS OF THIS VEHICLE SCALE, THERE SHALL BE A STRAIGHT APPROACH AT LEAST HALF THE LENGTH OF THE PLATFORM, BUT NOT REQUIRED TO BE MORE THAN 40 FEET. NOT LESS THAN 10 FEET OF ANY APPROACH ADJACENT TO THE PLATFORM SHALL BE LEVEL AND CONSTRUCTED OF CONCRETE OR SIMILAR DURABLE MATERIAL. ANY SLOPE IN THE REMAINING PORTION OF THE APPROACH SHALL ENSURE EASE OF VEHICLE ACCESS, EASE FOR TESTING PURPOSES, AND DRAINAGE AWAY FROM THE SCALE.

INSTALL (2) 3/4" x 8'-0" LONG GROUND RODS (TO PROJECT 3") ONE FOR GROUNDING INTALOGIX POWER SUPPLY, POSITION TO MATCH LOCATION OF CONDUIT FOR CABLE TO SCALE INDICATOR. ONE FOR GROUNDING SCALE WEIGHBRIDGE. POWER SUPPLY GROUND MUST BE SEPARATE FROM WEIGHBRIDGE GROUND. TWO GROUND RODS ARE SUPPLIED WITH SCALE.

1' MIN. CONDUIT (BY OTHERS) FOR CABLE FROM JUNCTION BOX TO SCALEHOUSE. CONDUIT TO EXTEND 2" ABOVE THE TOP OF PIER.



CONCRETE POURING & FINISHING INSTRUCTIONS FOR SCALE DECK:

- REFER TO SCALE INSTALLATION MANUAL PRIOR TO SETTING SCALE PANELS.
- MASK THE GAPS BETWEEN MODULES WITH DUCT TAPE. MASK INNER END OF COUPLING NUTS.
- POUR CONCRETE IN EACH MODULE. USE 4000 PSI CONCRETE MINIMUM. 5%-7% AIR ENTRAINMENT. APPROX. 23 CU. YD. OF CONCRETE REQD. FOR SCALE DECK. NOTE: DO NOT CAST UNLESS TEMPERATURE IS ABOVE 40 DEGREES FAHRENHEIT. CONSOLIDATE CONCRETE BY USE OF A VIBRATOR TO ASSURE A THOROUGH FILL.
- FINISH THE CONCRETE DECK WITH A BULL FLOAT AND HAND TROWEL OR BROOM TO THE DESIRED FINISH.
- REMOVE DUCT TAPE AND CLEAN THE EXCESS CONCRETE FROM THE SIDES OF THE SCALE.
- THE CONCRETE IS TO BE MOIST CURED FOR SEVEN DAYS OR MAY ALTERNATIVELY RECEIVE A COAT OF LIQUID CURING COMPOUND.
- DO NOT USE OR CALIBRATE THE SCALE UNTIL THE DECK IS CURED AND HAS REACHED 4000 PSI MINIMUM COMPRESSIVE STRENGTH.

NOTES:

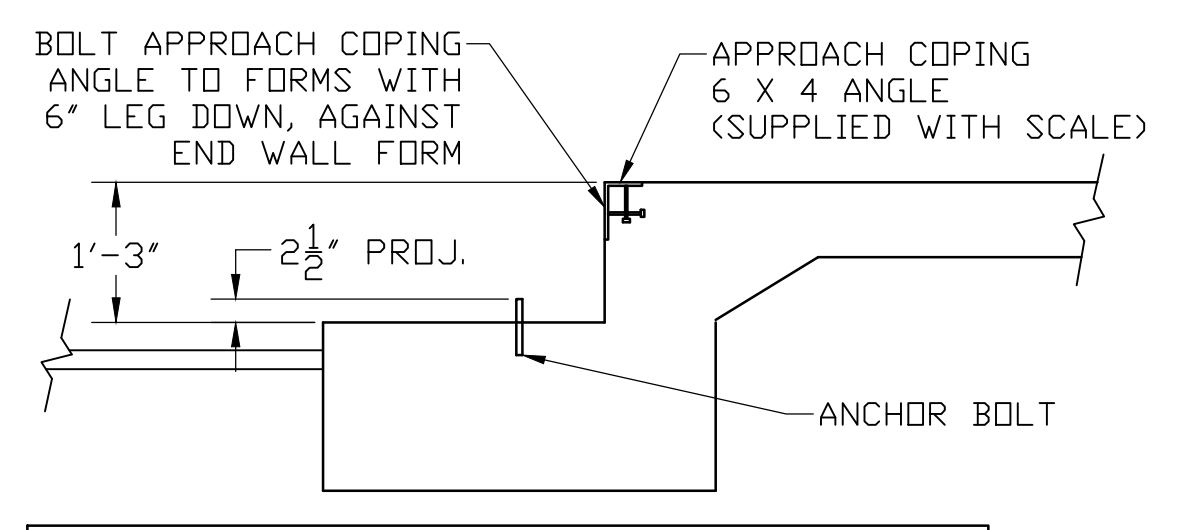
- FOUNDATION SHOWN IS DESIGNED FOR SOILS WITH A MINIMUM BEARING CAPACITY OF 3000 PSF AND ADEQUATE DRAINAGE. IF SOIL CONDITIONS DO NOT MEET THESE REQUIREMENTS, ADJUST FOUNDATION OR SOIL CONDITIONS AS REQUIRED.
- IN AREAS OF THE COUNTRY WHERE THERE IS SEVERE FREEZING, INCREASE THE DEPTH OF THE FOUNDATION SO THAT THE BOTTOM EXTENDS BELOW THE FROST LINE, OR PROVIDE A MINIMUM OF 12" FREE DRAINING GRANULAR MATERIAL TO PREVENT FROST HEAVE.
- N.I.S.T. H-44 REQUIREMENTS AND LOCAL WEIGHTS AND MEASURES REGULATIONS MAY REQUIRE INSTALLATION PARAMETERS SOMEWHAT DIFFERENT THAN ILLUSTRATED ON THIS PLAN. IN ORDER TO INSURE COMPLIANCE, CONSULT THE LOCAL WEIGHTS & MEASURES OFFICE PRIOR TO CONSTRUCTION.
- REFER TO SCALE MANUAL FOR INSTALLATION AND OPERATION INSTRUCTIONS.
- A MINIMUM OF 24" OF CLEARANCE IS REQUIRED ON JUNCTION BOX SIDE OF THE SCALE NEAR THE BOX MOUNTS.

CONCRETE REQUIREMENTS 4000 P.S.I.	
AREA	QUANTITIES
PIERS AS SHOWN	9 CU. YD.
APPROACHES	7 CU. YD.
FLOOR AT 2" THICK	4 CU. YD.
TOTAL	20 CU. YD.

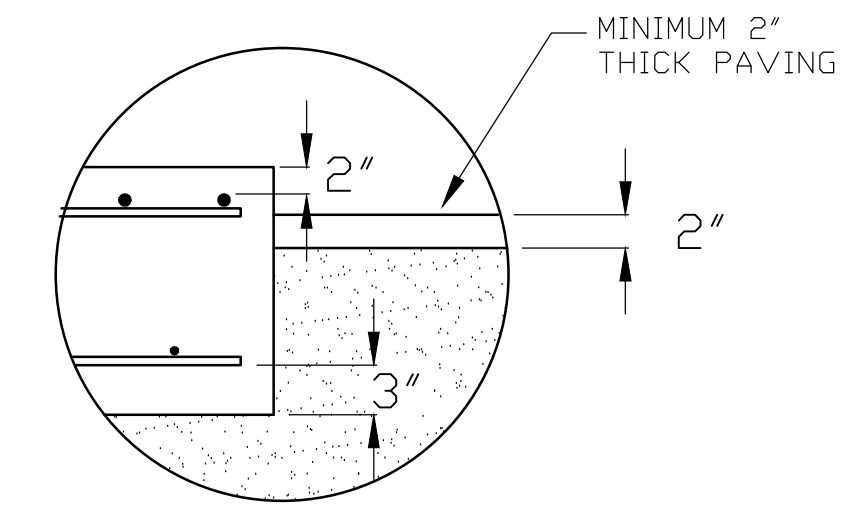
FOUNDATION REINFORCING BAR SCHEDULE ASTM A615 GRADE 60				
MARK NO.	REQ'D.	SIZE	LENGTH	WT.
HR1	96	#4	10'-6"	673
HR2	22	#4	9'-6"	140
HR3	88	#4	3'-0"	176
VR1	44	#4	2'-3"	66
TOTAL WT:				1055

REINFORCING STEEL NOTES:

- REINFORCING STEEL SHALL BE FREE OF ALL MUD, DEBRIS, CEMENT GROUT, LOOSE RUST, GREASE, AND OIL.
- TACK WELDING OF BARS IS PROHIBITED.



DRILL TYPE ANCHOR INFORMATION
(DRILL TYPE ANCHORS PROVIDED WITH THE SCALE)
FOR THE LC STANDS (16 REQUIRED)
5/8" DIA X 6" STUD TYPE ANCHORS
DRILL DIA 5/8", DRILL DEPTH 3 1/2"



THIS DRAWING IS SUPPLIED AS CHECKED BELOW:

REFERENCE (ESTIMATES ONLY, NOT FOR CONSTRUCTION)

CERTIFIED FOR CONSTRUCTION, THURMAN #

CUSTOMER:
CUSTOMER P.O.# DATE:
 CUSTOMER APPROVAL, RETURN ONE COPY.
(ORDER ON HOLD UNTIL SIGNED COPY IS RETURNED)

APPROVED AS DRAWN, APPROVED BY: DATE:
 APPROVED AS NOTED, APPROVED BY: DATE:

LET	BY	DATE	REVISION
2	JCR	1/30/12	REVISED APPROACH NOTE
1			REVISED APPROACH COPING NOTE

DATE: 6/19/07

SCALE: N/A

DRAWN BY: CMC

CHECKED BY:

APPROVED BY:

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONS ±1/8" ±1" ±3-PLACE DECIMAL ±0.005 ±0.05 HOLE DIAMETERS ±1/32"

MATERIAL: A36

FINISH:

THURMAN SCALE
COLUMBUS, OH

8550 D'BACK 90K CLC 60' X 11' FOUNDATION (4 SECTION DB, LC)

DRAWING NUMBER: 92360-FT

SHEET 1 OF 1

REVISION: 2